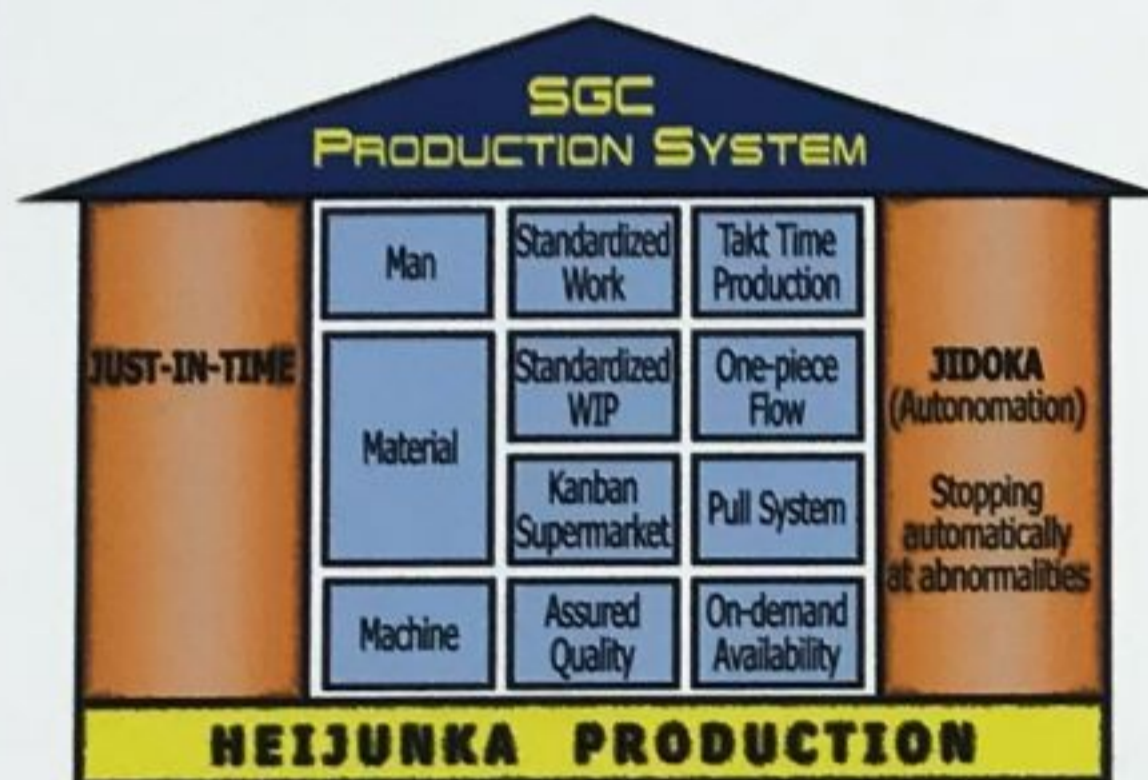


Production Preparation Process (3P)

(1) SGC Production System



(2) Remedial measures for existing defects

(3) Implemented Kaizen activities

Standardized work — Takt time production

One-piece flow — U-shaped cell

Autonomation — Poka-yoke
Chaku-chaku line
Hanedashi

Kanban — Heijunka Production

(4) New production technology

Confidential know-how in products and production developed through 3P methodology

